

Safety Data Sheet

Titebond Ultimate Advanced Polymer Panel Adhesive

Section 1. Identification

GHS product identifier	: Titebond Ultimate Advanced Polymer Panel Adhesive
Physical state	: Liquid.
Address	: Franklin International 2020 Bruck Street Columbus OH 43207
Contact person	: Franklin Technical Services
Telephone	: (800) 877-4583
In case of emergency	: Franklin Security (614) 445-1300
e-mail address of person responsible for this SDS	: SDS@FranklinInternational.com
Reference number	: 3827_01
Product code	: 4319B
Date of revision	: 7/30/2024
Safety Data Sheets are available online at	: www.FranklinInternational.com
Chemtrec (24 Hour)	: (800) 424 - 9300
Chemtrec International	: +1 703-741-5970
Chemical family	: Adhesive.
Relevant identified uses of	the substance or mixture and uses advised against
Identified uses	
Adhesives	

Adhesives

Uses advised against Not applicable.

Section 2. Hazards identification

OSHA/HCS status	:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).				
Classification of the substance or mixture	:	Not classified.				
GHS label elements						
Signal word	:	No signal word.				
Hazard statements	:	No known significant effects or critical hazards.				
Precautionary statements						
Prevention	:	Not applicable.				
Response	:	Not applicable.				
Storage	:	Not applicable.				
Disposal	:	Not applicable.				

Section 2. Hazards identification

Hazards not otherwise classified

: Product generates methanol during cure.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of

: Not available.

identification

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if needed. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/e	effects, acute and delayed					
Potential acute health effe	<u>cts</u>					
Eye contact	: This product may irritate eyes upon contact.					
Inhalation	: No known significant effects or critical hazards.					
Skin contact	: No known significant effects or critical hazards.					
Ingestion	: No known significant effects or critical hazards.					
<u>Over-exposure signs/symp</u>	<u>otoms</u>					
Eye contact	: No specific data.					
Inhalation	: No specific data.					
Skin contact	: No specific data.					
Ingestion	: No specific data.					
Indication of immediate mee	dical attention and special treatment needed, if necessary					
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. 					
Specific treatments	: No specific treatment.					
Protection of first-aiders	 No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. 					
See toxicological information	on (Section 11)					

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	tiv	e equipment and emergency procedures			
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel fro entering. Do not touch or walk through spilled material. Avoid breathing vapor of Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.				
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
Methods and materials for co	onta	ainment and cleaning up			
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.			
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.			

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage,	: Store between the following temperatures: 0 to 60°C (32 to 140°F). Store in accordance
including any	with local regulations. Store in original container protected from direct sunlight in a dry,
incompatibilities	cool and well-ventilated area, away from incompatible materials (see Section 10) and
	food and drink. Keep container tightly closed and sealed until ready for use. Containers
	that have been opened must be carefully resealed and kept upright to prevent leakage.
	Do not store in unlabeled containers. Use appropriate containment to avoid
	environmental contamination. See Section 10 for incompatible materials before
	handling or use.

Section 8. Exposure controls/personal protection

Control parameters		
Occupational exposure lin	<u>nits</u>	
None.		
Biological exposure indic	<u>es</u>	
No exposure indices know	I.	
Appropriate engineering controls		od general ventilation should be sufficient to control worker exposure to airborne taminants.
Environmental exposure controls	they cas	issions from ventilation or work process equipment should be checked to ensure / comply with the requirements of environmental protection legislation. In some es, fume scrubbers, filters or engineering modifications to the process equipment be necessary to reduce emissions to acceptable levels.
Individual protection meas	ures	
Hygiene measures	eati App Wa	sh hands, forearms and face thoroughly after handling chemical products, before ng, smoking and using the lavatory and at the end of the working period. propriate techniques should be used to remove potentially contaminated clothing. sh contaminated clothing before reusing. Ensure that eyewash stations and safety wers are close to the workstation location.
Eye/face protection	ass gas the	ety eyewear complying with an approved standard should be used when a risk essment indicates this is necessary to avoid exposure to liquid splashes, mists, es or dusts. If contact is possible, the following protection should be worn, unless assessment indicates a higher degree of protection: safety glasses with side- elds.
Skin protection		
Hand protection	wor	emical-resistant, impervious gloves complying with an approved standard should be n at all times when handling chemical products if a risk assessment indicates this is essary.
Body protection	per	sonal protective equipment for the body should be selected based on the task being formed and the risks involved and should be approved by a specialist before dling this product.
Other skin protection	bas	propriate footwear and any additional skin protection measures should be selected ed on the task being performed and the risks involved and should be approved by a cialist before handling this product.
Respiratory protection	proo ven	espirator is not needed under normal and intended conditions of product use. If this duct contains ingredients with exposure limits, use process enclosures, local exhaust tilation or other engineering controls to keep worker exposure below any commended or statutory limits.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: White.
Odor	: Slight
Odor threshold	: Not available.
рН	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: >100°C (>212°F)
Flash point	: Closed cup: >93.3°C (>199.9°F) [Setaflash] [Product does not sustain combustion.]
Evaporation rate	: >1 (butyl acetate = 1)
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
VOC (less water, less exempt solvents)	: 20 g/l
Vapor pressure	:

V	apor Pres	sure at 20°C	Vapor pressure at 50°C			
mm Hg	kPa	Method	mm Hg	kPa	Method	
0	0	EU A.4				
	mm Hg	mm Hg kPa		mm Hg kPa Method mm Hg	mm Hg kPa Method mm Hg kPa	

Relative density	
Solubility(ies)	

Solubility(les)				
Media		Result		
cold water hot water		Not soluble Not soluble		
Solubility in water	: Not available.			
Partition coefficient: n- octanol/water	: No	t applicable.		
Auto-ignition temperature	: No	: Not applicable.		
Decomposition temperature	: No	: Not available.		
Viscosity	Kir	namic (room temperature): Not available. nematic (room temperature): Not available. nematic (40°C (104°F)): Not available.		

Section 10. Stability and reactivity

: 1.464

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Date of issue/Date of revision :	7/30/2024 Version : 2 5/9

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Conclusion/Summary

Skin

Eyes

: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

: This product may irritate eyes upon contact.

Respiratory

: May cause respiratory irritation.

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.		
Potential acute health effects				
Eye contact	:	This product may irritate eyes upon contact.		
Inhalation	:	No known significant effects or critical hazards.		
Skin contact	:	No known significant effects or critical hazards.		
Ingestion	:	No known significant effects or critical hazards.		
Symptoms related to the physical, chemical and toxicological characteristics				

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate eff	ects and also chronic effects from short and long term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.

Section 11. Toxicological information

Section 12. Ecolog	
N/A	
Acute toxicity estimates	
Numerical measures of toxic	<u>ity</u>
Reproductive toxicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
General	: No known significant effects or critical hazards.
Not available.	
Potential chronic health effe	<u>ects</u>
Potential delayed effects	: Not available.
Potential immediate effects	: Not available.
Long term exposure	
Potential delayed effects	: Not available.

Toxicity

Not available.

Persistence and degradability	
Not available.	
Bioaccumulative potential	
Not available.	
<u>Mobility in soil</u>	

Soil/water partition coefficient (Koc)	: Not available.
Other adverse effects	: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.

Section 15. Regulatory information

U.S. Federal regulations

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable. SARA 311/312 **Classification**

: HNOC - Product generates methanol during cure.

Composition/information on ingredients

No products were found.

State regulations

: None of the components are listed.
: None of the components are listed.
: None of the components are listed.
: The following components are listed: SOYBEAN OIL

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Section 15. Regulatory information

Not listed.

Inventory list

China

: Not determined.

United States TSCA 8(b) inventory

: All components are active or exempted.

Section 16. Other information

Procedure used to derive the classification

Classification Justificatio				
Not classified.				
History				
Date of printing	: 8/28/2024			
Date of issue/Date of revision	: 7/30/2024			
Date of previous issue	: 10/17/2022			
Version	: 2			
Key to abbreviations	IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coe MARPOL = International Convention for the Prevention	oconcentration Factor lobally Harmonized System of Classification and Labelling of Chemicals iternational Air Transport Association ermediate Bulk Container nternational Maritime Dangerous Goods = logarithm of the octanol/water partition coefficient . = International Convention for the Prevention of Pollution From Ships, 1973 ed by the Protocol of 1978. ("Marpol" = marine pollution)		
References	: Not available.			

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.